

HOUSE ONE

TECHNICAL DATA (Fitting Instructions)

- MAXIMUM DOOR WEIGHT** 100lb
- MAXIMUM DOOR HEIGHT** 7ft
- MAXIMUM DOOR WIDTH** 3ft 6"
- DOOR THICKNESS** 1-3/16" - 1-3/4"
- TESTED TO BSEN1527 GRADE 5**

TRACKSET COMPONENTS	
Hanger 31-275	2
Door Stop 97-724	2
Aluminium Track 31-1	1
Door Guide 97-780	1

HOUSE ONE INTERIOR SLIDING DOOR GEAR

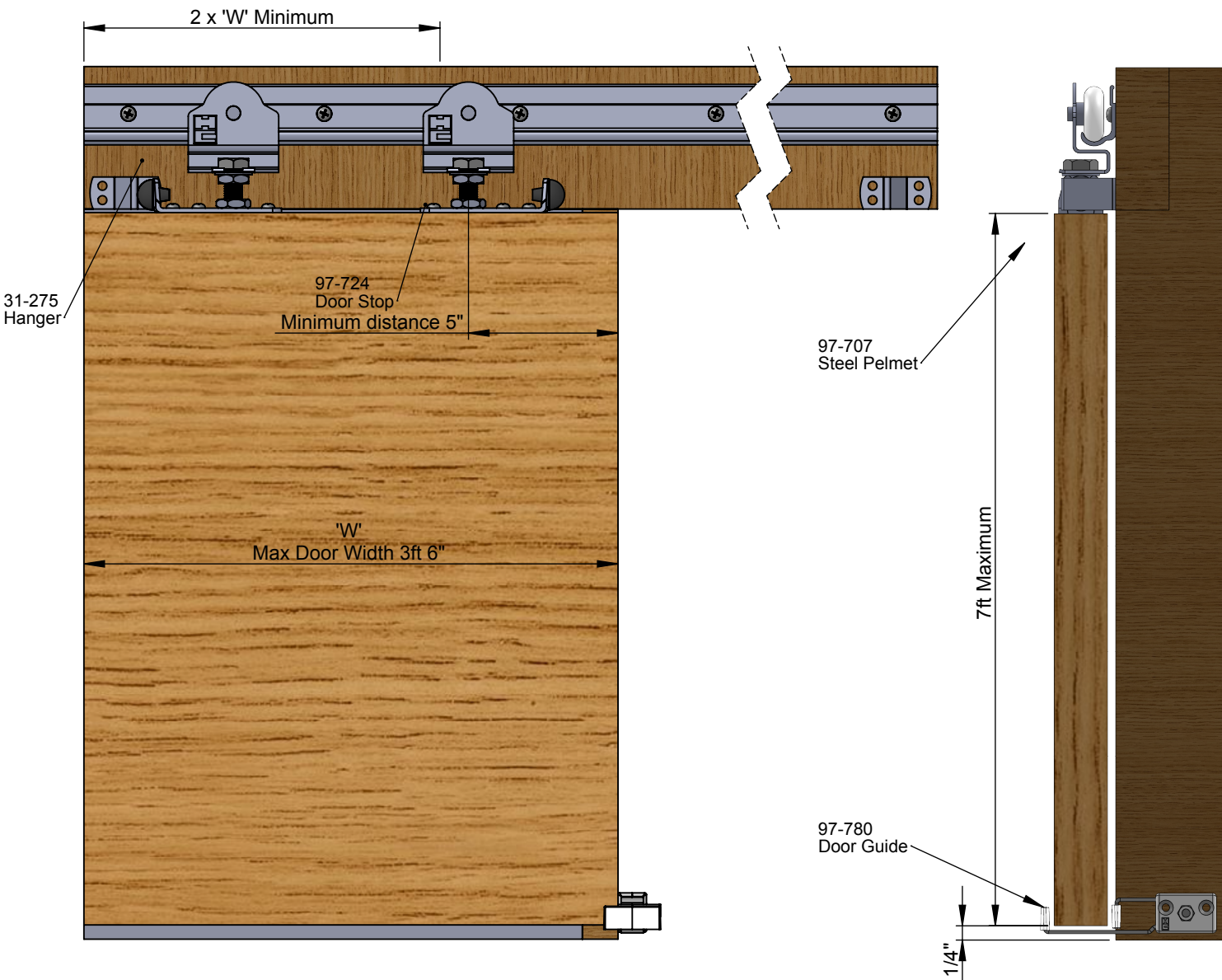
- SET 1 – Side fixing for doors 2ft to 2ft 6" wide.
- SET 2 – Side fixing for doors 2ft 6" to 3ft wide.
- SET 3 – Side fixing for doors 3ft to 3ft 6" wide.

Contents per set,
1 length of aluminium top track, 1 pair adjustable
hangers, door guide, door stops, installation details
and all screws.

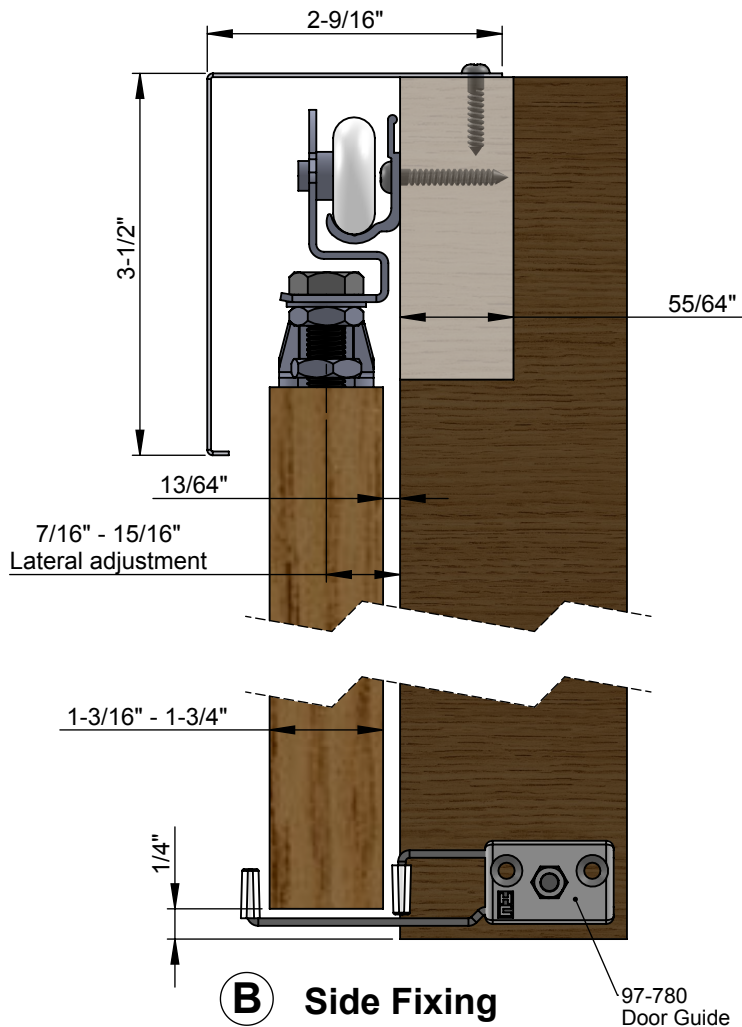
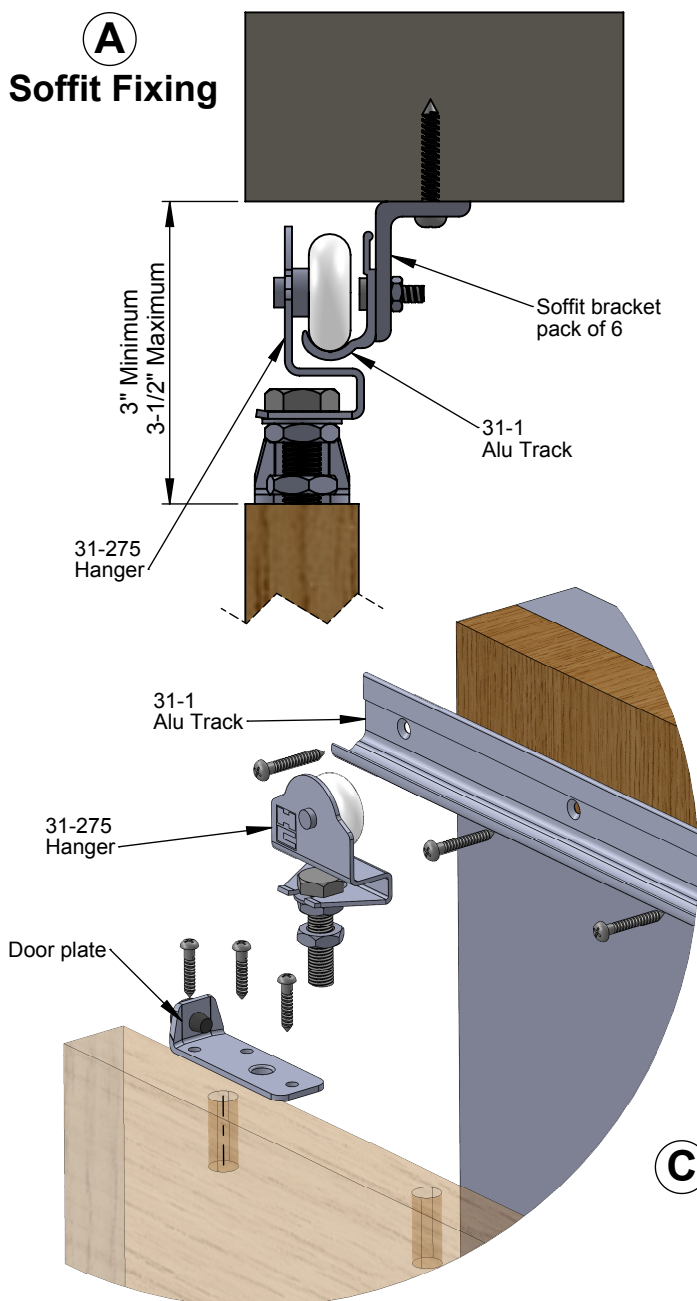
COMPONENTS SUPPLIED SEPARATELY

- 97-707 Steel Pelmet
- Soffit Bracket Pack of 6

ALL DIMENSIONS ARE IN INCHES



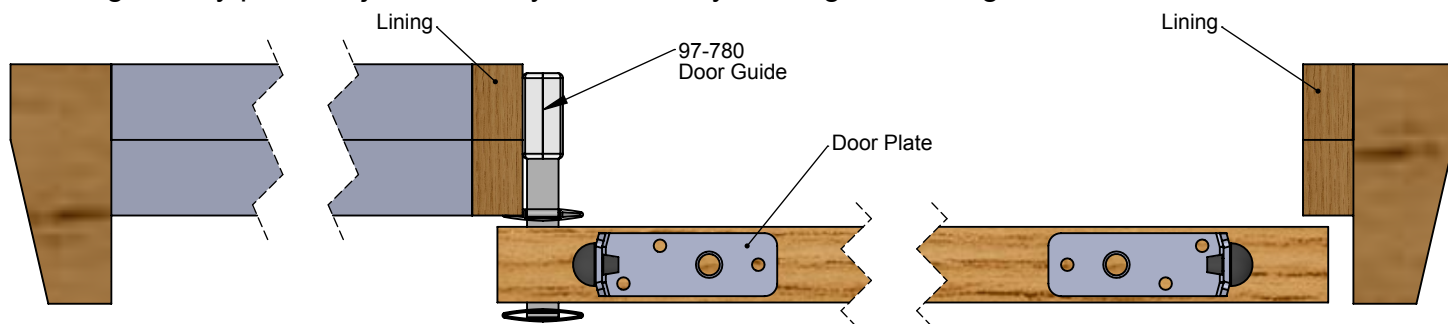
A Soffit Fixing



Drill $7/32$ " holes along the centre line of the track at approximately 2ft to 3ft centres. Assemble brackets to track as shown in 'A' before fixing onto wall. Insert hangers with pendant bolts into track (see 'B' or 'C').

Assembly of Timber door hanger.

Make holes $15/32$ " Dia and 1" deep minimum 5" on door ,
Thread 2 hexagon nuts on to pendant bolt to within $13/64$ " of head.
Screw door plate to door flush with inside edge and such that the screw holes are clear of stiles see Fig C.
Now screw pendant bolt into the plate.
With hangers in track, offer door up and engage pendant bolts with slots of hanger body plate, adjust vertically and laterally then tighten hexagon nut.



D Plan view of door system

97-780 Door guide is an adjustable door guide and can be fixed on the side wall with timber lining see Fig D.