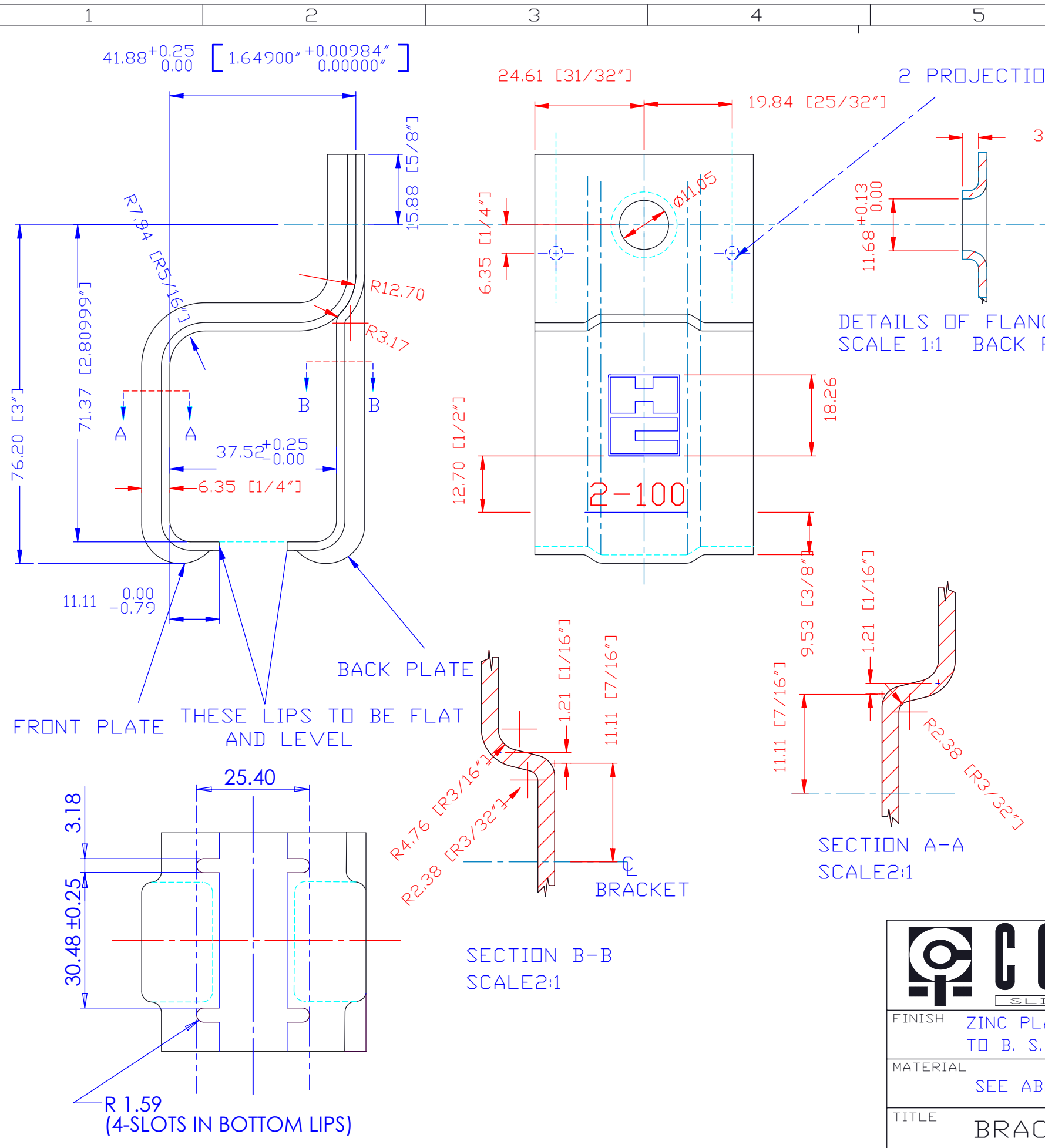


DRG No C/02100

DO NOT SCALE		
DRN	NAME	DATE
	EMMANUEL	02/08/05
CHKD		
QA		
ISSUE	MOD No	DATE
10	M3526	02/08/05
07	M3224	24.6.94
06	M3173	13.7.92
05		3.6.92
04		8.4.86
03		8.4.86
02		13.3.86
01		11.4.83



2 PROJECTION WELDS

DETAILS OF FLANGED HOLE
SCALE 1:1 BACK PLATE ONLY

DETAILS OF PUNCH & DIE
TO PRODUCE PROJECTIONS
FOR WELDING

NOTE

- STAMP CATALOGUE NUMBER IN FIGURES 3.97MM HIGH.
- TO BE PACKED IN LOTS OF 10 INTO TRAY 10107.01 AND SHRINK WRAPPED USING SHRINK WRAP FILM 10109.01.

MATERIAL	DRAWING QUALITY MRIGHT M.S STRIP 14BG
SPECIFICATION	CS3 SKIN PASSED TO B.S 1449: PART 1: 1983
THICKNESS	
WIDTH	

		HILLALDAM COBURN LTD UNIT 6, WYVERN ESTATE, BEVERLEY WAY, NEW MALDEN, SURREY, KT3 4PH, ENGLAND. TEL:- 020 8336 1515 FAX:- 020 8336 1414	
		CAD FILE No. COBURN\C\02100\407.DWG	
FINISH	ZINC PLATE FE/ZN8 TO B. S. 1706:1990	TOLERANCES	SCALE 1:1 DIMENSIONS IN mm
MATERIAL	SEE ABOVE	0 Dec Pl ±0.5mm 1 Dec Pl ±0.2mm 2 Dec Pl ±0.1mm HOLES +0.12mm ANGLES ±0.5° (UNLESS STATED)	COPYRIGHT HILLALDAM COBURN Ltd ALL RIGHTS RESERVED NO UNAUTHORISED COPYING
TITLE	BRACKET SIDE FIXING 2-100	DRG No C/02100 /407	