



Foldaside 640 Commercial Sliding & Folding Door Systems

Door Specifications

- Maximum Door Weight: 75kg
- Door Thickness: 44mm only
- Maximum Door Width: 900mm
- Maximum Opening Width: 14400mm
- Maximum Door Height: 3600mm
- Top Track Dimensions: 45mm (w) x 29mm (h)
- Door Construction:
Up to 8 leaves may be hinged together.
Not suitable for loose suites. Width of door leaves vary according to arrangements; refer to drawings for details.

Swing leaves are best hinged to jambs, when hinged to folding suites reduce door leaf widths to 800mm, height to 3000mm and weight to 55kg. Always engage holdback catch before operating. As bottom rollers are housed at bottom of stile, keep tenons of rail high to avoid cut-out.

SPECIAL NOTE:

Particular attention should be paid by the joiner to leaf sizes and the reduction of the first leaf at the jamb by 63mm as shown.

Hardware Specifications

- Steel top track galvanised to BS EN 10346 drilled and countersunk screwed to soffit
- Bottom track screwed to accurately machined timber cill to provide complete support to the underside of the running tread without voids and the cill to be firmly fitted to prevent distortion or deflection. Floor track unnecessary under swing leaves
- Needle bearing bottom rollers, ball bearing swivels, complete with satin anodised aluminium cover plates and gold anodised aluminium cover plates
- Brass bottom track drilled and countersunk
- Top guides with nylon roller, steel apron fits rebate of door

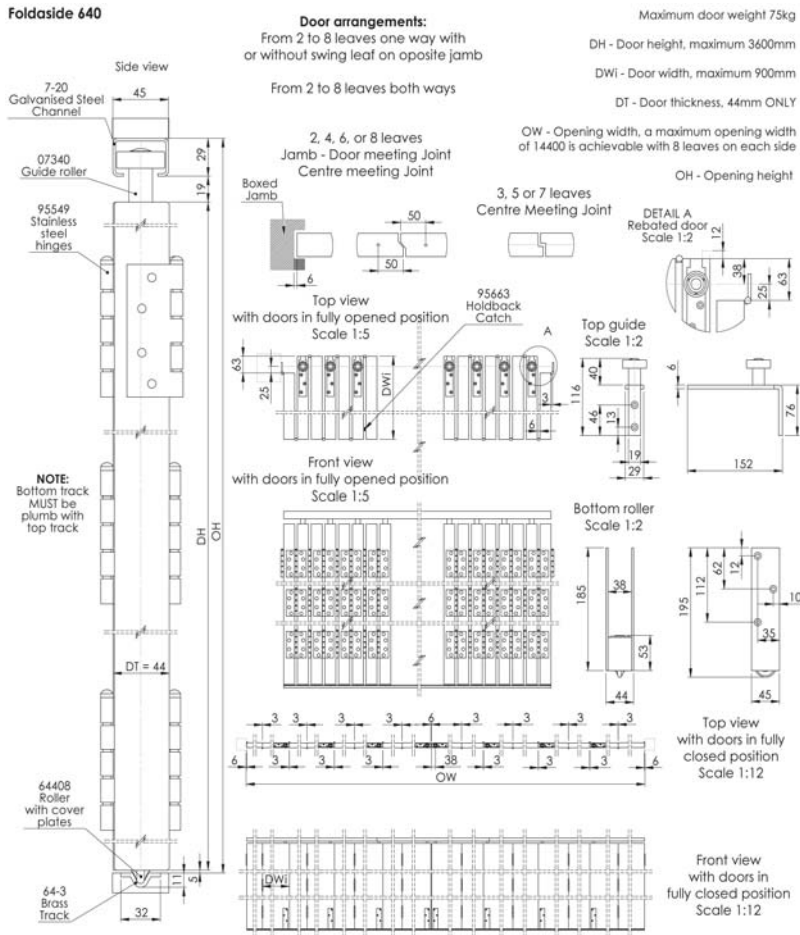
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Product Overview

Foldaside 640 is a bottom rolling folding system for internal folding doors. Suitable for openings without rebated head or cills. For hospitals, schools, etc.

Technical Specification



Article No.	Description	Image
720	Galvanised steel top track available in 1.8, 2.1, 2.4 and 3.0m lengths	
64330	Brass bottom track 3.0m	
64408	Bottom roller with satin anodised aluminium and gold anodised aluminium cover plates	
07340	Top guide with single nylon wheel on axle corner fixing bracket	
95549	Stainless steel butt hinges (pack of 3)	
95697	Flush bolt – power coated silver 190mm	
95663	Holdback Catch (Silver)	
95612	Rectangular flush handle, 50mm x 100mm, stainless steel (For our full range of accessories see pages 96-97)	



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