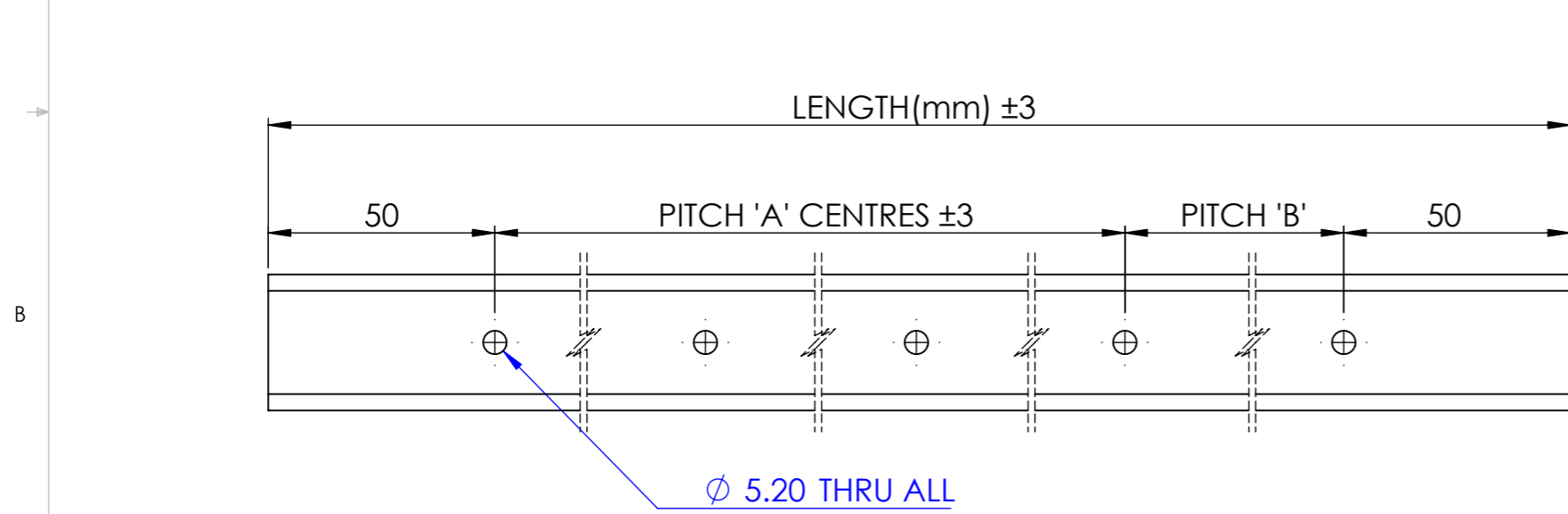


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
02		04/03/86	
03		15/06/87	
04		25/08/88	
05	M3170	30/03/92	
06	CHANGED TOP VIEW, REVISED LENGTH TABLE AND NOTE	18/02/10	B. S. A



PART No.	LENGTH(mm)	PITCH 'A' CENTRES (mm)	No. OF HOLES	No. OF PITCH 'A'
3/11215/438	1500	350	5	3
3/11218/438	1800	425	5	3
3/11221/438	2100	500	5	3
3/11224/438	2400	328	8	6
3/11230/438	3000	414	8	6
3/11240/438	4000	433	10	8
3/11250/438	5000	445	12	10
3/11260/438	6000	454	14	12

- NOTE:**
- FLARE AT ENDS AFTER RE-STRIKING 30<sup>+0.4</sup><sub>-0.0</sub>.
  - LENGTHS TO BE SUPPLIED FREE FROM WHITE RUST AND OTHER DEFECTS.
  - LENGTHS TO BE SUPPLIED STRAIGHT AND FREE FROM TWIST.
  - PITCH 'B' HAS NO SET LENGTH.

 HILLDAM COBURN LTD UNIT 16, MERTON INDUSTRIAL PARK LEE ROAD, LONDON SW19 3HX, UK COPYRIGHT HILLDAM COBURN LTD THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <HILLDAM COBURN LTD>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <HILLDAM COBURN LTD> IS PROHIBITED.	<b>MATERIAL</b> GALV. MS. SLIT COIL TO BS 2989:1982 Z2G275N THICKNESS 1.2 ± 0.13 WIDTH 95 ± 0.127	UNLESS OTHERWISE SPECIFIED: <b>DIMENSIONS ARE IN MM</b> <b>TOLERANCES:</b> FRACTIONAL ± ANGULAR: MACH ± 0.5 BEND ± ZERO PLACE DECIMAL ± 0.2 ONE PLACE DECIMAL ± 0.2 TWO PLACE DECIMAL ± 0.05	NAME B. S. A	DATE 18/02/10	CAD FILE: 3/ 11215-60/ 438 TITLE: <b>1-12 TRACK LENGTH (MACHINING)</b>	
	<b>FINISH</b> SELF COLOUR	INTERPRET GEOMETRIC TOLERANCING PER: DO NOT SCALE DRAWING	DRAWN B. S. A	CHECKED Q.A.	COMMENTS: REMOVE ALL SHARP EDGES	SIZE <b>A3</b>
	APPLICATION	REV <b>06</b>	DWG. NO. <b>11215-60</b>	SCALE: NTS WEIGHT:	SHEET 1 OF 1	
	DO NOT SCALE DRAWING	REV <b>06</b>	DWG. NO. <b>11215-60</b>	SCALE: NTS WEIGHT:	SHEET 1 OF 1	