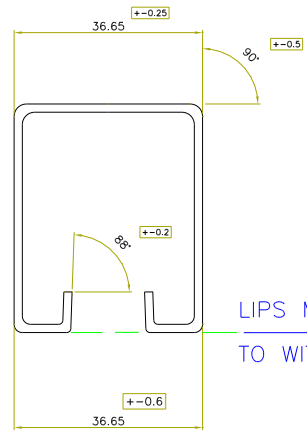
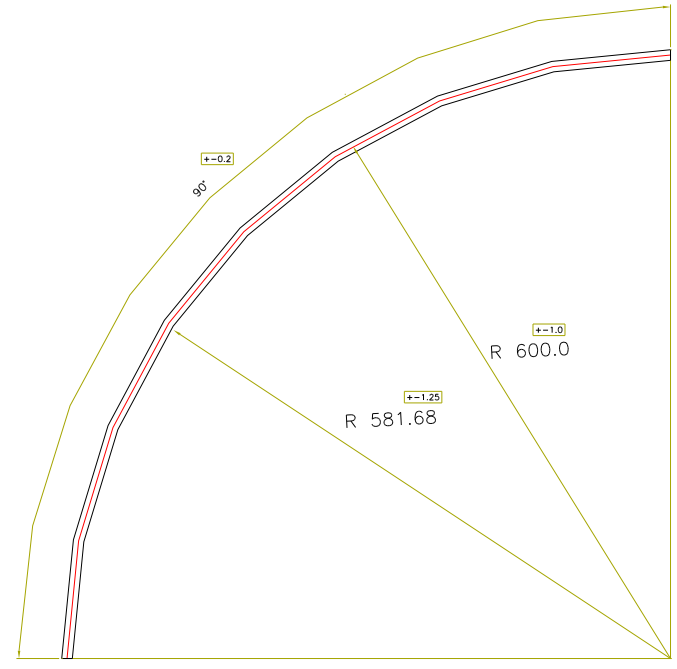


DRG No
C/2-16-69/438
 DO NOT SCALE

DRN	NAME	DATE
EMMANUEL	IAN	06/04/05
CHKD	IAN	
QA	IAN	
ISSUE	MOD	
1		18/8/76
2		7/2/86
3		23/7/86
4		22/3/88
5		11/8/88
6	M3191	21/4/92
7		
8		
9		
10		
11		



LIPS MUST BE LEVEL
 TO WITHIN +/-0.8



SECTION TO CONFORM TO C/9002.95/438

- NOTES: CURVE MUST BE FORMED FROM OVERSIZE LENGTH OF TRACK AND THEN TRIMMED TO THE CORRECT ANGLE (90)
- CURVE FLATNESS (INCLUDING TWIST) TO BE WITHIN +/-0.8
 - LIPS MUST BE FREE OF RIPPLE
 - MAX. RIPPLE ON SIDES 0.3

WAS PART NO. C/9002.96

PT. NO.	RADIUS	CAT. NO
C/2-16-69/438	600.0 ^{+/-1.0}	2-16-69
CM/9002.99/438	900	2-16-600

OBSELETE

	HILLALDAM COBURN LTD UNIT 6, WYVERN ESTATE, BEVERLEY WAY, NEW MALDEN, SURREY, KT3 4PH, ENGLAND. TEL:-020 8336 1515 FAX:-020 8336 1414	CAD FILE No. COBURN\	SCALE 1:1 & 1:5 DIMENSIONS IN mm
	FINISH	TOLERANCES 0 Dec Pl ±0.5mm 1 Dec Pl ±0.2mm 2 Dec Pl ±0.1mm HOLES +0.12mm ANGLES ±0.5° (UNLESS STATED)	
MATERIAL C/900.95/438	TITLE CURVES. 216 TRACK	DRG No C/2-16-69/438	A3

