



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
01	ORIGINAL DRAWING	26/09/79	
02		11/02/81	
03		21/01/83	
04		03/03/86	
05		28/01/87	
06	M3698	12/05/2011	B.A

DO NOT SCALE
DIMENSIONS IN mm

FILE DRG No.
4/23212-24 /438

UNLESS OTHERWISE SPECIFIED:

DIMENSION(mm) TOLERANCE
 ZERO PL DECIMAL ±0.2
 ONE PL DECIMAL ±0.1
 TWO PL DECIMAL ±0.05

ANGULAR TOLERANCE ±0.5°

FORGING TOLERANCE SEE BS 4114

PART No.	LENGTH (mm)
23-2-12	1200
23-2-15	1500
23-2-18	1800
23-2-24	2400



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TITLE
23-2 TRACK (SINGLE & TWIN 60 MK2)

MATERIAL
 ALUMINIUM EXTRUSION 6063 T6 TO BS EN 755:2008 (HE 9WP)

FINISH
 ANODIZED

DRAWN DATE
 BRYAN.S.A 12/05/2011

CHECKED DATE
 12/05/2011

SCALE:4:1 SIZE: A4 SHEET:1/1

DRG/PART. No. **23212-24** ISSUE **06**

NOTE:

- F - DENOTES FULL RAD.
- R - DENOTES 1.0mm RAD.
- UNSPECIFIED WALL THICKNESS 1.5mm ±0.2.
- xxxxxx INDICATES TRACK AREA TO BE FREE FROM DEFECTS.
- CUT LENGTHS SHOULD BE LENGTHS SPECIFIED TO WITHIN ±3.0mm.

REMOVE ALL BURRS AND SHARP EDGES