



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	8		31/07/84	
	9		27/03/86	
	10		20/10/86	
	11		20/06/90	
	12	M3206	23/07/93	
	13	ADDED DIFFERENT DIMENSION TOP VIEWS AND NOTE.	19/02/10	B. S. A
	14	PITCH LENGTH REVISED	19/11/10	B. S. A

PART No.	MATERIAL PART No.	LENGTH	No. OF PITCHES	No. OF HOLES
B/42118/408	4/02422.118/408	1800	6	7
B/42121/408	4/02422.121/408	2100	7	8
B/42124/408	4/02422.124/408	2400	8	9
B/42130/408	4/02422.130/408	3000	10	11

NOTE:

- THERE IS NO SET DISTANCE BETWEEN THE LAST HOLE AND THE END OF THE TRACK.

COBURN
SLIDING SYSTEMS

HILLALDAM COBURN LTD
UNIT 16, MERTON INDUSTRIAL PARK
LEE ROAD, LONDON
SW19 3HX,
UK

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MATERIAL SEE TABLE	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM	DRAWN	Z. O	DATE	30/03/65	CAD FILE: B/ 42118/ 408 42130/ 408	
	TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±0.5 BEND ± ZERO PLACE DECIMAL ± 0.2 ONE PLACE DECIMAL ± 0.1 TWO PLACE DECIMAL ± 0.05	CHK	B.S.A	DATE	19/02/10		TITLE: 42-1 CHANNEL (DRILLING DETAILS)
	INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					SIZE DWG. NO. REV A3 42118-42130 14
APPLICATION	DO NOT SCALE DRAWING	COMMENTS: REMOVE ALL SHARP EDGES		SCALE: NTS	WEIGHT:	SHEET 1 OF 1	