

1

2

3

4

5

6

7

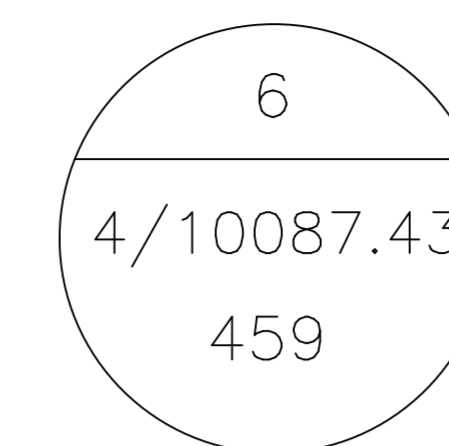
8

DRG No 87430

DO NOT SCALE

	NAME	DATE
DRN	GERICKE	26.05.04
CHKD	S.K.	27.05.04
QA	S.K.	27.05.04
ISSUE	MOD No	DATE
3		19.12.68
4		22.12.70
5		18.01.73
6		24.09.75
7		05.03.76
8		08.05.79
9		29.05.86
10	M3308	04.05.99

BEARINGS TO BE PACKED WITH GREASE
SPEC. MOBIL AA NO. 5 BEFORE ASSEMBLY



BAR CODE LABEL

A

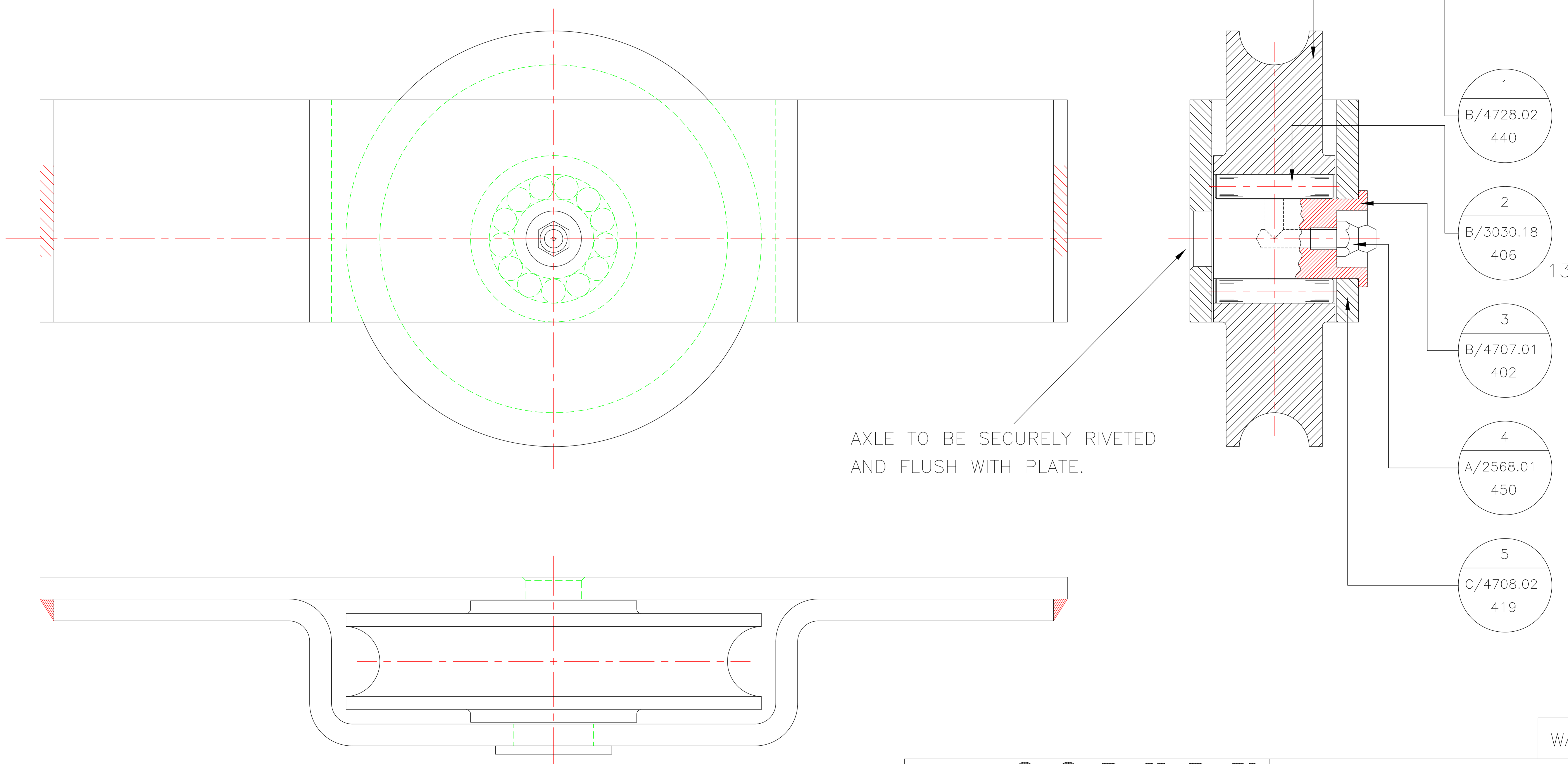
B

C

D

E

F



AXLE TO BE SECURELY RIVETED
AND FLUSH WITH PLATE.

1
B/4728.02
440

2
B/3030.18
406

3
B/4707.01
402

4
A/2568.01
450

5
C/4708.02
419

13

WAS PT No. C/86430

		HILLALDAM COBURN LTD UNIT 6, WYVERN ESTATE, BEVERLEY WAY, NEW MALDEN, SURREY, KT3 4PH, ENGLAND. TEL:- 020 8336 1515 FAX:- 020 8336 1414	
FINISH		TOLERANCES	
MATERIAL		0 Dec Pl ±0.5mm 1 Dec Pl ±0.2mm 2 Dec Pl ±0.1mm HOLES +0.12mm ANGLES ±0.5° (UNLESS STATED)	
TITLE		SCALE	
87-430 BOTTOM ROLLER ASSEMBLY.		1:1 DIMENSIONS IN mm	
END OF AXLE (ITEM 3) TO BE PAINTED OVER AFTER RIVETING SECURELY.		COPYRIGHT HILLALDAM COBURN Ltd ALL RIGHTS RESERVED NO UNAUTHORISED COPYING	
		DRG No 87430 / 104 A3	