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CENTAFOLD SERIES 100

Side Elevation Views:

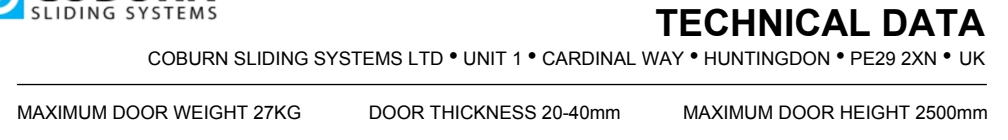
- Left Side Elevation:** Shows the door assembly with dimensions: 38 (top track height), 19 (hanger height), 73 (opening height less 73), 16 (bottom pivot height), and 20-40 (door thickness). Components include 1-23 TOP TRACK, 1-246 FOLDING DOOR HANGER, and BOTTOM PIVOT SLIDE & HOUSE SCREWED TO FLOOR. Minimum 12 and Maximum 22 are noted for the opening height.
- Right Side Elevation:** Shows the door assembly with dimensions: 46 (door width), 40 (hanger offset), and 600mm (maximum full leaf width). Components include 95-523 HINGE (3 PER JOINT), 1-246 FOLDING DOOR HANGER, and 95-508 TOP AND BOTTOM PIVOTS.

Plan Views:

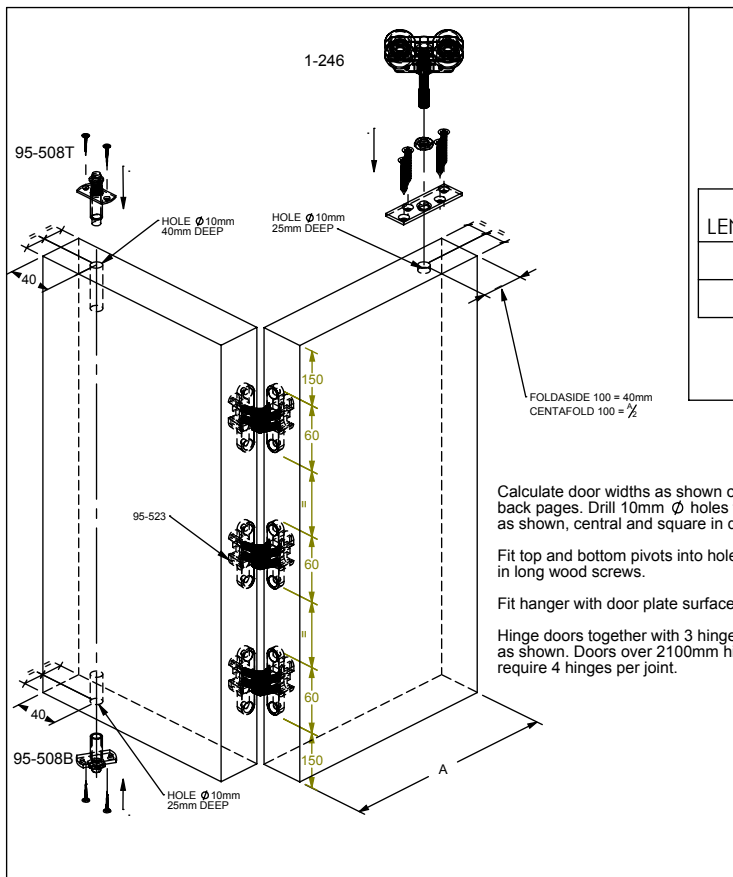
- 1½ LEAVES FOLDING TO ONE SIDE:** Shows the door assembly with dimensions: 6 (hanger offset), 1.5 (hanger width), and 6 (hanger offset). Components include 95-508 TOP AND BOTTOM PIVOTS, 1-246 FOLDING DOOR HANGER, and MEETING JOINT.
- 3¼ LEAVES FOLDING TO ONE SIDE:** Shows the door assembly with dimensions: 6 (hanger offset), 1.5 (hanger width), and 6 (hanger offset). Components include 95-508 TOP AND BOTTOM PIVOTS, 1-246 FOLDING DOOR HANGER, and MEETING JOINT.

PLAN OF DOORS

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DRG No 19657

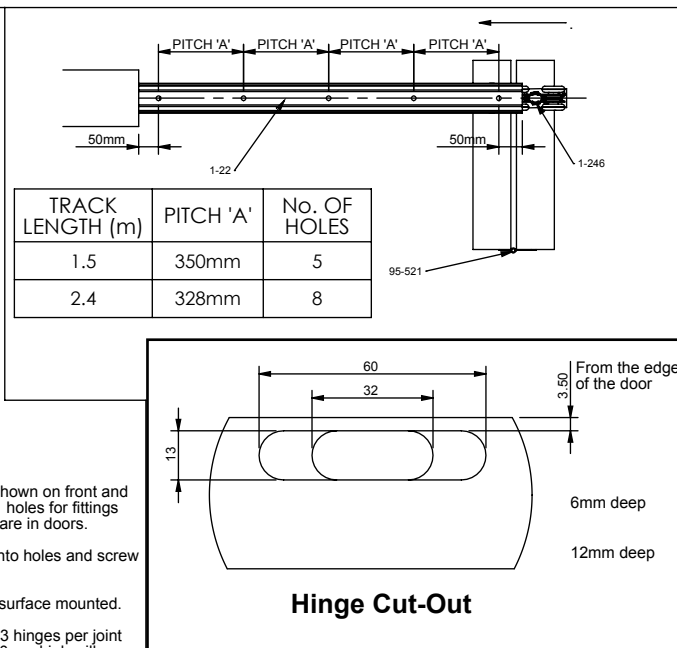
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PART No. 10017.01 (R2)



Contents of kits for folding doors. Track is purchased separately in length(s) required. 01215 (2 door) and 01224 (4 door) fitting kits contain all requirements for normal doors up to 2100mm high, 600mm wide and 27kg weight. Door guide and floor channel are purchased separately if required.

		1500mm 2400mm	
		01215	01224
	1-23		
	1-246	1	2
	95-508T	1	1
	95-508B	1	1
	95-523	3	9
	11154.01	1	1



First drill $\varnothing 5\text{mm}$ holes with pitch centers as shown on the table above for the different track lengths

Fit track to wall with the bracket and screws or directly through the track to the top support using suitable fixings as shown overleaf.

Assemble top pivot as shown and enter end of track, securing bolt finger tight.

Locate top pivot centre line, 46mm from jamb, plumb down locate and fix bottom pivot to floor.

Carefully slide doors in a folded position into the track from the opposite end of the pivot fixings.

Engage bottom door pivot into floor housing. Depress spring loaded top pivot and engage in bush in top housing.

Adjust vertically and laterally, including hangers, and tighten all lock nuts. NB. lateral adjustment of bottom pivot is assisted by engaging screwdriver blade into side of housing.

NOTE: When installing four door systems, sliding the doors into the track hinged in pairs before connecting to make a four door set.

Doors over 450mm wide, or with weight in excess of 15kg, need stabilizing with 41-346 door guide fitted plumb under top hanger(s) and engaging 41-2 floor channel. Minimum door thickness must be 30mm. (Not included in standard kits).

