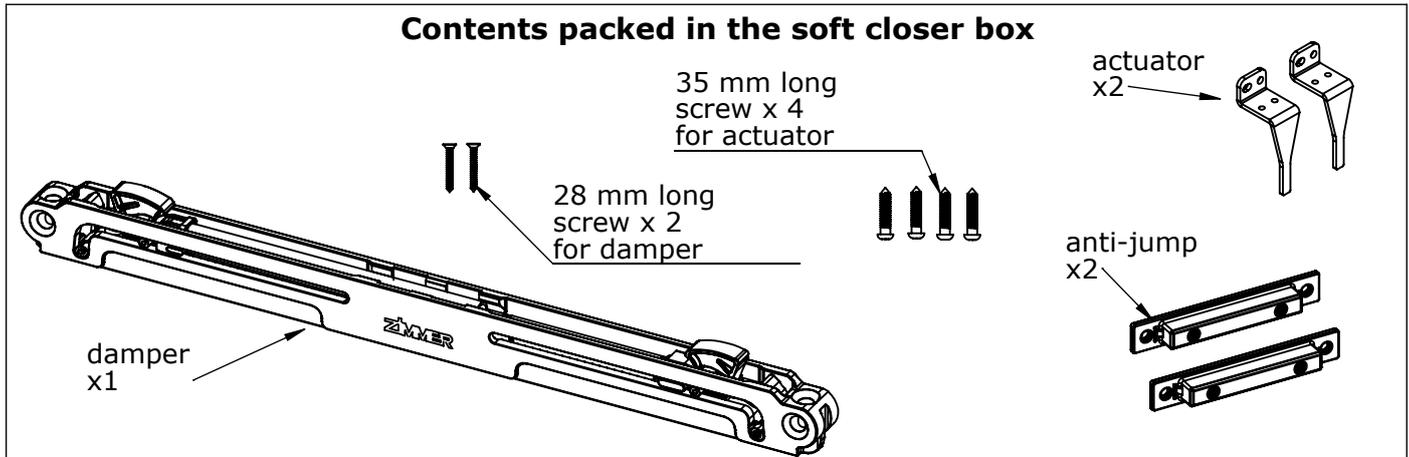
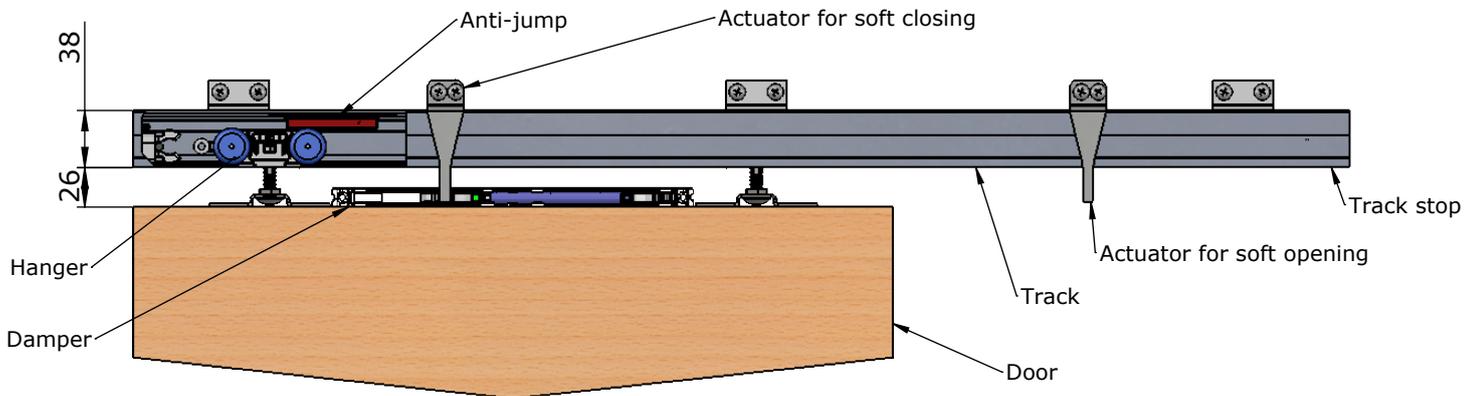


STRAIGHTAWAY 100 SOFT CLOSER INSTRUCTION-SIDE FIXING

Door weight range : 30654 (10-18 kg)
30655 (19-34 kg)
30656 (35-50 kg)



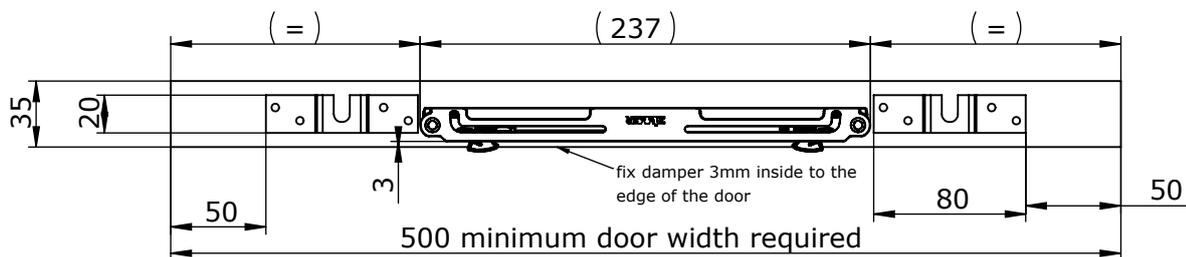
Soft closer installation - Standard layout



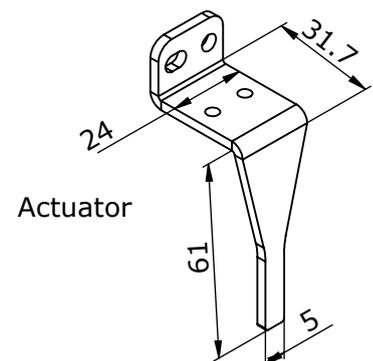
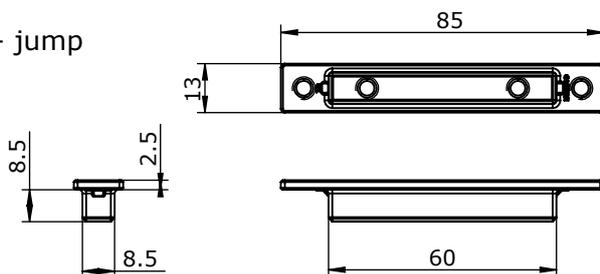
Step 1

Fix the door plates and damper as explained below on top of the door.

Note: Always fix damper to the centre of the door



Anti-jump

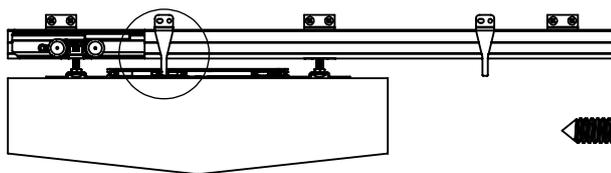
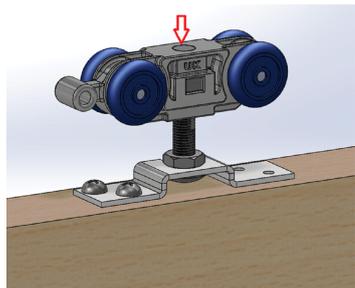


ALL DIMENSIONS ARE IN MILLIMETRES

Fixing Actuator and Anti-jump

Step 2

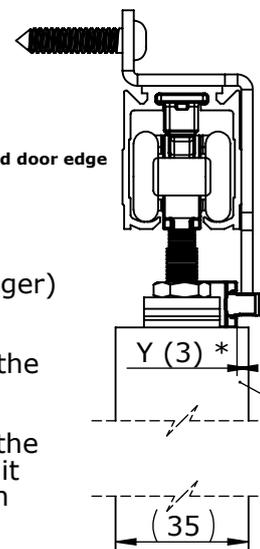
The height of the door can be adjusted, but make sure pendant bolt is flush or under the hanger body, it cannot be sticking out otherwise it will catch the anti-jump. After the height adjustment of the door panel, slide the door in fully closed position as illustrated.



* Y = gap between damper and door edge

Table A

Door	Y (mm)
20	-3
25	0
30	1.5
35	3
40	5.5
45	7.5
50	10



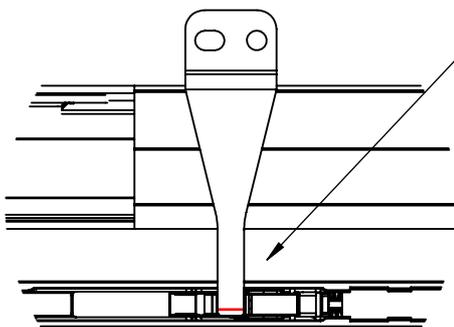
(Y) dimension depends on thickness of the door, can be adjusted according to door thickness please see table A

Step 3

Maintain the spring mechanism (trigger) in the released state as illustrated.

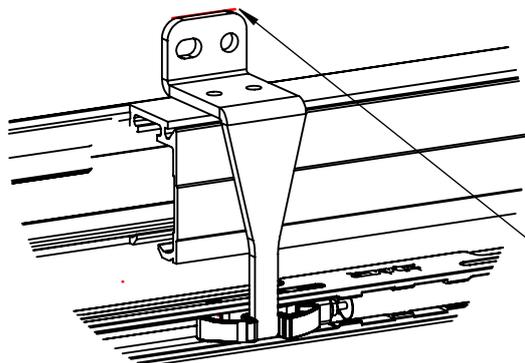
Insert the actuator in the trigger of the damper.

Actuator length can be cut down to the required length accordingly, so that it can be short enough to pass through the top edge of the door.



Step 4

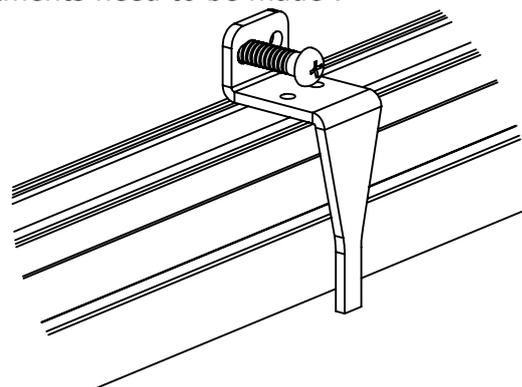
Following any necessary cutting of the actuator, insert the actuator back into the trigger as illustrated in the figure below.



Mark the actuator for fixing point. Ensure the door is closed fully in the desired state.

Step 5

Secure the actuator with the screws supplied if no adjustments need to be made.

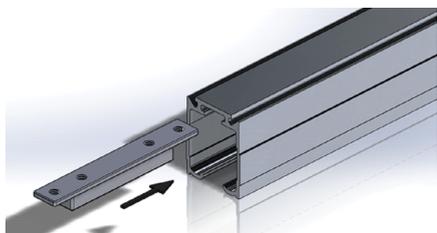


Step 6

Now repeat steps 3, 4 and 5 for the opening side actuator.

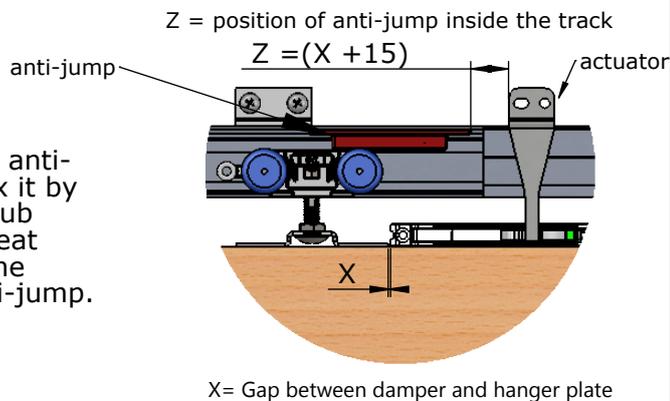
Step 7

Now slide anti-jump into the aluminium track groove as illustrated in the picture.



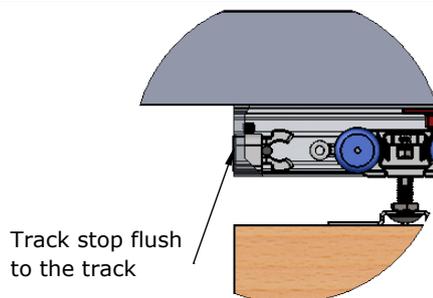
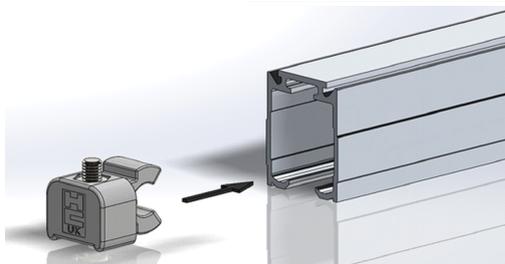
Step 8

Once happy with anti-jump position, fix it by tightening the grub screws. Now repeat same steps for the opening side anti-jump.



Step 9

Insert track stop in the track and fix flush to the end of the track using bolts supplied. Now repeat same step for the opening side track stop.



Track stop flush to the track